

## Introduction:

The “BW-HJ2200” welding frame can weld diamond saw blade from  $\varnothing 350\text{mm}$  to  $\varnothing 2200\text{mm}$ .

## Features:

1. Double cylinder clamp, welding heads to ensure accuracy.
2. Dual clamping cylinder, ensure the welding process matrix stress damage.
3. Head clamping device for the use of mechanical geometry, ensures symmetry and accuracy.
4. Easy to operate, saving time and effort, Pu simple training to operate.

## Specifications:

The followings are the normal specifications of our 2200mm saw blade welding machine frame / rack:

Parameters	Numerical
Type	BW-HJ2200
Welding range	$\varnothing 350\text{-}\varnothing 2200\text{ mm}$
Dimension	650mm*700mm*1900mm
Verticality	$\leq \pm 0.03\text{ mm}$
Runout	$\leq \pm 0.03\text{ mm}$
Water pressure	$\geq 0.2\text{ MPa}$
Power	400 W
Weight	200 KG
Welding speed	3-9 S / Pc
Air pressure	0.8 MPa
Water Consumption	2 M <sup>3</sup>

The above specifications are for reference, other or special specifications can be ordered by customers.

Note□ This machine doesn't include high frequency Welding machine , air compressor and water pump.

