

## Introduction:

The “BWM-HJ08” welding frame can weld saw blade from  $\varnothing 250\text{mm}$  to  $\varnothing 900\text{mm}$  ( Max  $\varnothing 1400\text{mm}$  can be welded after being boosted 500 mm high). In addition, the kind of welding frame can be used for welding gang saw blade after specially modification.

## Features:

- 1.Compact structure, purchasing accessories easily, most of the wearing parts can be found in the pneumatic tools shop in y our side, rather than relying on the service agents.
- 2.High efficiency and accuracy,low energy consumption.
- 3.Can be used for welding gang saw blade after specially modification.

## Specifications:

The followings are the normal specifications of our 1400mm saw blade welding machine frame / rack:

Parameters	Numerical
Welding Range	$\varnothing 240 - \varnothing 900 \text{ mm}$ □Max $\varnothing 1400\text{mm}$ □
Verticality	$\leq \pm 0.03 \text{ mm}$
Parallelism	$\leq \pm 0.03 \text{ mm}$
Welding Rate□Segments Qty/Min□	4 - 20 PCS/Min
Air Pressure	0.3 - 0.6 Mpa
Water Pressure	$\geq 0.2 \text{ Mpa}$
Voltage	220V □Single-phase□, 50HZ
Power (From LED Lighting)	1.0 W
Water Consumption	1.5 M <sup>3</sup> /h
Machine Dimensions	940mm * 440mm * 1440mm
Equipment Weight	85 KG
Package Dimensions	L1600 * W520 * H550 (Horizontally)
Package Weight□Wooden Package□	115 KG

The above specifications are for reference, other or special specifications can be ordered by customers.

